

Table 5.3 (v) Heat load proforma (monsoon)

1	Job name	Sample				Date	Rev	0
2	Space for	Mixed use						
3	Floor area	Typical				Estimated by:		
4	Height 10 ft					Estimate for: Monsoon		
5	Size 520 sq ft, Vol. 5200 cubic ft							
6	Solar gain glass				Heat gain	Part-VII		
7	Item	Area	Sun gain	Factor	Btu/hour	Condition	DB(°F)	WB(°F)
8		(Sq ft)	(Btu/h sq ft)			Outside	95	75
9	N - Glass	0	14	0.56	0	Room	75	60
10	NE - Glass	67.5	12	0.56	454	Difference	20	XXXX
11	E - Glass	0	12	0.56	0			XXXX
12	SE - Glass	36	12	0.56	242			XXXX
13	S - Glass	0	12	0.56	0	Part-VIII		
14	SW - Glass	67.5	100	0.56	3780	Outside air (ventilation)		
15	W - Glass	0	164	0.56	0	8 People X	5	CFM/Person
16	NW - Glass	0	123	0.56	0	520 Sq ft	0.06	CFM/Sq ft
17	Sky light				0			CFM ventilation
18	Solar and trans gain walls and roof					Eff sensible heat factor (ESHF) = 0.92		
19	Item	Area	Eq temp diff	U		Indicated ADP = 59.2 °F		
20		(Sq ft)	(°F)	(Btu/h sq ft)		Selected ADP = 55 °F		
21	N-Wall	0	14.5	0.31	0	Dehum temp rise = 17.00 °F		
22	NE-Wall	332.5	20.5	0.31	2113	Dehumidified CFM = 1687		
23	E-Wall	0	28.5	0.31	0			
24	SE-Wall	94	28.5	0.31	830			
25	S-Wall	0	26.5	0.31	0			
26	SW-Wall	332.5	24.5	0.31	2525			
27	W-Wall	0	22.5	0.31	0			
28	NW-Wall	130	16.5	0.31	665			
29	Roof sun	520	42.5	0.23	5083			
30	Roof insulated	0	0	0.12	0			
31	Trans Gain except walls and roof					Notes		
32	Item	Area	Temp. diff.	U		Occupancy = 25 Nos.		
33		(Sq ft)	(°F)	(Btu/h sq ft)		Lighting = 1.0 W/Sq ft		
34	All Glass	171	20	1.13	3865	Eq. Load = 0.5 W/Sq ft		
35	Partition	0	20	0.35	0	Height = 10.0 FT		
36	Ceiling	0	20	0.4	0			
37	Floor	520	20	0.32	3328			
38	Internal Heat Gain					Internal Heat - People		
39	People	8 Nos X		245	1960	Sensible heat = 245		
40	Light	520.0 W X 1.25		3.41	2217	Latent heat = 205		
41	Eq. Load	260 W X		3.41	887			
42	Room sensible Heat (RSH)				27948			
43	Supply Heat gain from unconditioned space(%)	5.0			1397	Actual TR = 3.49		
44	duct safety factor (%)	5.0			1397			
45	Outside air							
46	CFM	°F	BF	Factor				
47	71	20	0.15	1.08	231			
48	Effective room sensible heat (ERSH)				30974			
49	Latent heat							
50	People	8	Nos X	205				
51	Room latent heat (RLH)				1640			
52	Supply duct leakage loss + safety factor % 5.0				82			
53	Outside air							
54	CFM	GR/LB	BF	Factor				
55	71	20	0.15	1.08	886			
56	Effective room latent heat (ERLH)				2608			
57	Effective room total heat (ERTH)				33582			
58	Outside air heat (sensible)					Check figures		
59	CFM	°F	1-BF	Factor		BTU/hr/Sq ft = 80.6		
60	71	20	0.85	1.08	1307	CFM/Sq ft = 3.24		
61	Outside air heat (latent)					Sq ft/TR = 149		
62	CFM	GR/LB	1-BF	Factor		CFM/TR = 483		
63	71	122	0.85	0.68	5021	Total CFM = 1687		
64	Heat sub total				39910			
65	Return duct heat + pump + Dehum & Pipe losses (%) 5.0				1995			
66	TR	3.49	Grand total heat		41905			

conditioned floor above or below the conditioned room, the same method is applied. Thus fill the Part-III of proforma as below:

All glass area (exposed to atmosphere) of hall
 $= 45 + 144 + 45 = 234 \text{ sq ft}$

Temperature difference $= 110 - 75 = 35^\circ \text{F}$

U value for 6 mm thick glass (Table 5.9b) $= 1.13$

Partition wall adjoining hall (non ac Pantry)

$= 13' \times 10' = 130 \text{ sq ft}$

U value for Partition wall (4.5" thick) with 3/4" light plaster $= 0.35 \text{ BTU/hr/sq ft}/^\circ\text{F}$ temperature difference.

Temperature difference $= 20^\circ\text{F}$

No value to be entered for ceiling (non AC) as this example is of a single storey building.

Floor: There is no floor below the room, but ground temperature is always constant and is taken as unconditioned space thus transmitting heat upwards.

Area of floor $= 1200 \text{ sq ft}$

Temperature difference $= 20^\circ\text{F}$

U value (for 8" slab and 1.5" flooring) $= 0.32$ (for 3/4" light weight plaster)

Fill these values in proforma.

- viii **Internal heat gain (Part-IV):** Generally occupancy in a room is known by experience or can be calculated by NBC guidelines in Table 5.5. The sensible heat is 245 for office worker at 75°F room temperature (Table 5.14).

Similarly, light load is calculated at 1 watt/sq ft of floor area and increased by 25% for ballast losses and multiplied with 3.41 to convert watts into BTU.

Equipment load is taken as 0.5 w/sq ft or as per actual.

- ix **Room sensible heat (Part-V):** Row 42 of proforma require very detailed calculations, hence the sensible heat obtained is multiplied with a suitable percentage factor based on experience, say 5% for supply duct heat as it passes through unconditioned space, another 5% for duct leakage loss.

Table 5.14 Heat gain from people

Degree of activity	Typical application	Metabolic rate (Adult male) Btu/hr	Average adjusted metabolic rate Btu/hr	Room dry-bulb temperature									
				82 °F		80 °F		78 °F		75 °F		70 °F	
				Btu/hr	Btu/hr	Btu/hr	Btu/hr	Btu/hr	Btu/hr	Btu/hr	Btu/hr	Btu/hr	Btu/hr
				Sensible	Latent	Sensible	Latent	Sensible	Latent	Sensible	Latent	Sensible	Latent
Seated at rest	Theater, grade school	390	350	175	175	195	155	210	140	230	120	260	90
Seated, very light work	High school	450	400	180	220	195	205	215	185	240	160	275	125
Officer worker	Offices, hotels, apts., college	475	450	180	270	200	250	215	235	245	205	285	165
Standing, walking slowly	Dept., retail, or variety store	550	450	180	270	200	250	215	235	245	205	285	165
Walking, seated	Drug store	550	500	180	320	200	300	220	280	255	245	290	210
Standing, walking slowly	Bank	550	500	180	320	200	300	220	280	255	245	290	210
Sedentary work	Restaurant	500	550	190	360	220	330	240	310	280	270	320	230
Light bench work	Factory, light work	800	750	190	560	220	530	245	505	295	455	365	385
Moderate dancing	Dance hall	900	850	220	630	245	605	275	575	325	525	400	450
Walking, 3 mph	Factory, fairly heavy work	1000	1000	270	730	300	700	330	670	380	620	460	540
Heavy	Bowling alley	1500	1450	450	1000	465	985	485	965	525	925	605	845

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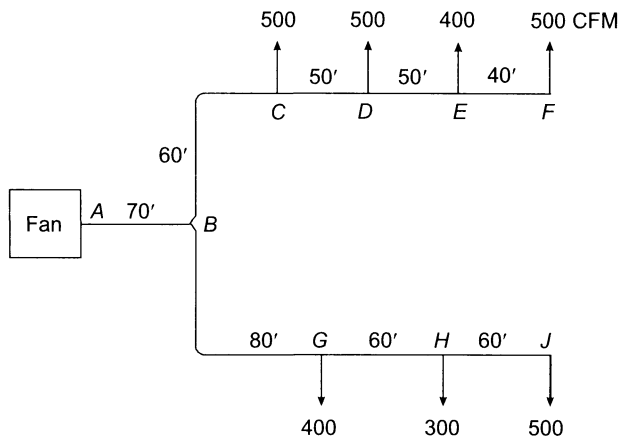


Fig. 6.4

2. Select a design velocity for the fan, using Table 6.1. A velocity of 1400 FPM may be chosen, which should be reasonably quite for the application.
3. Assuming friction loss rate of 0.13 inch water/100 ft, read off equivalent round duct diameter in Fig. 6.2 corresponding to CFM for each section. The value is 20.5 inch diameter for 3100 CFM. The friction loss rate of 0.13 inch water gives economical design of duct and is selected for G.I. duct material.
4. The rectangular duct sizes are read from Fig. 6.3 and there can be various combinations as can be seen in the figure. These duct sizes can also be adopted from Table 6.5. In the actual installation, the duct proportion chosen would depend on space available.
5. The pressure loss in the system can be calculated as shown in Table 6.6.

6.2.3 Static Regain Method

This method of duct sizing is often used for high velocity system with long duct runs, especially in large installations.

In this method, an initial velocity in the main duct leaving the fan is selected, in the range of 2500–4000 FPM.

After the initial velocity is chosen, the velocities in each successive section of duct in the main run are reduced, so that the resulting static pressure gain is enough to overcome the frictional losses in the next duct section. The result is that the static pressure is the same at each junction in the main run. There will not be extreme differences in the pressure among the branch outlets, so balancing is simplified.

Example

Determine the duct sizes for the system shown in Fig. 6.5, using the static regain method. Round duct shall be used.

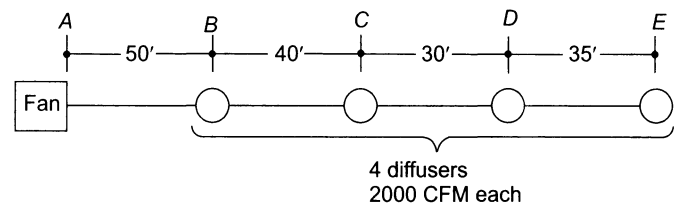


Fig. 6.5

Solution

The results are summarised in Table 6.7.

1. The velocity in the initial section is selected. This being a high velocity system, an initial velocity of 3200 ft/min will be chosen as noise is not the limiting factor here.
2. From Fig. 6.2, the duct size and static pressure loss due to friction in section AB is determined. The friction loss per 100 ft is 0.56 inch water (intersection of 8000 CFM and 3200 FPM lines) and therefore the friction loss in this section is $0.56 \times 50/100 = 0.28$ inch water.
3. The velocity must be reduced in section BC so that static pressure gain will be equal to friction loss in BC. There will not be complete regain due to

Table 6.6 Equal friction method

Section	CFM	V, ft/min	Friction loss, in. wg. per 100 ft	Length (ft)	Total friction in. wg.	Eq. D,	rect. duct size, in
AB	3100	1240	0.13	70	0.091	20.5	24 × 15
BC	1900	1140	0.13	60	0.078	17	20 × 12
CD	1400	1050	0.13	50	0.065	15	16 × 12
DE	900	900	0.13	50	0.065	12.5	16 × 9
EF	500	889	0.13	40	0.052	10	9 × 9
BG	1200	1029	0.13	80	0.104	14	14 × 12
GH	800	914	0.13	60	0.078	12	14 × 9
HJ	500	889	0.13	60	0.078	10	9 × 9